FINISHED FILTER ROD DESCRIPTIVE

LOUISVILLE
CAMBRIDGE LIGHTS KS MENTHOL SP
BRAND CODE-01430 (STD)

EFFECTIVE DATE: 07/24/95
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 15.80	IN. H2O (TOTAL ENCAP) (401.32 MM)		
PLUG R.T.D.	: 3.95	IN. H2O		
PLASTICIZER	: ML-58			05-854-A
APPLICATION PERCENT	: 8.80	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.85	GRAMS/100 RODS	1.46	GRAMS/25 RODS
FILTER TOW	: FT-777 #10 (EASTMAN)			05-777-E
	: FT-777 #10 (CELANESE)			05-777-C
DENIER PER FILAMENT	: 2.7			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 6000M KC 45-M1			06-362-A
ANCHOR ADHESIVE	: NATIONAL 32-2051 (FORMERLY 72-4147)		PVA	62-098-A
GLUE APP. FOR ANCH. ADH	: SINGLE GLUE LINE			
LAP ADHESIVE	: FULLER HL-8729 (FORMERLY HM-8229)		HM	61-211-A
	: NATIONAL 70-4245			61-464-A
DRY WEIGHT	: 66.52	GRAMS/100 RODS	16.63	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 66.76	GRAMS/100 RODS	16.69	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 72.61	GRAMS/100 RODS	18.15	GRAMS/25 RODS

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REASON FOR CHANGE : PZ CHGD FROM ML-84 @ 8.66% (05-859-A) TO ML-58 @
: 8.80% (05-854-A) OF DRY WT TO INCREASE MENTHOL
: DELIVERY. MATLS/ADHESIVES UPDATED IF APPLICABLE.
: WEIGHTS CHGD. OK TO MIX FINISHED FILTERS/CIGTS.

PREPARED BY : K. V. SMITH
PREPARATION DATE : 7/19/95

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